#### PART 1 - GENERAL

## 1.1 DESCRIPTION

- A. The requirements of this section apply to the insulation of mechanical equipment specified elsewhere in these specifications.
- B. Related Work: The requirements of Section 23 05 00, Common HVAC Materials and Methods, also apply to this section.

#### 1.2 QUALITY ASSURANCE

- Insulation Thickness and Thermal Performance: Comply with provisions of the State of Oregon Energy Code.
- B. Composite (Insulation, Jacket or Facing and Adhesives) Fire and Smoke Hazard Ratings: Not to exceed a flame spread of 25 or smoke development of 50 and containing less than 0.1% by weight deca-PDE fire retardant.
- C. Component Ratings of Accessories (Adhesives, Mastics, Cements, Tapes, Finishing Cloth for Fittings): Same as "B" requirements above and permanently treated. No water soluble treatments.

#### 1.3 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. General: In addition to the requirements specified in Section 230500, the following apply:
  - 1. Deliver insulation, coverings, cements, adhesives and coatings to the site in factory-fabricated containers with the manufacturer's stamp or label affixed showing fire hazard ratings of the products. Store insulation in original wrappings and protect from weather and construction traffic.
  - Protect insulation against dirt, water, chemical and mechanical damage. Do not install damaged insulation. Remove such insulation from project site.

#### 1.4 SUBMITTALS

A. Submit catalog data and performance characteristics for each product specified.

## PART 2 - PRODUCTS

## 2.1 ACCEPTABLE MANUFACTURERS

- A. Insulating Manufacturers: Johns Manville, Knauf, Armstrong, Owens-Corning, Pittsburgh Corning, Pabco, Imcoa or Certain Teed. Johns Manville products are listed unless indicated otherwise.
- B. Adhesive Manufacturers: Foster, 3M, Insul-Coustic, Borden, Kingco or Armstrong.

# 2.2 DUCT INSULATION

- A. Interior Above Grade Ductwork: Glass fiber formaldehyde-free blanket with "FSK" facing, k value = 0.31 at 75 deg. F, 0.2 perms, and UL 25/50 surface burning rating. Johns Manville "Microlite."
- B. Below Grade Ductwork: Insulate with Flexible, preformed, pre-slit, self-sealing elastomeric pipe insulation.

#### 2.3 INSULATION ACCESSORIES

A. Insulation Compounds and Materials: Provide rivets, staples, bands, adhesives, cements, coatings, sealers, welded studs, etc., as recommended by the manufacturers for the insulation and conditions specified except staples not permitted on chilled water lines.

## PART 3 - EXECUTION

### 3.1 DUCTWORK INSULATION

- A. Ductwork: Insulate the following:
  - 1. All supply ductwork.
  - All supply and return ductwork in systems routed in unconditioned spaces or exposed to the outside conditions.
  - 3. All outside air intake ducts.
  - 4. All ductwork required to be insulated by code.
  - 5. All relief ducts.
- B. Insulation Thickness: Select board and blanket insulation of thickness required to provide the following installed R-value.

- 1. All heating or cooling system supply and return ducts located on the exterior of the insulated building envelope and all outside air intake ducts.
  - a. R-8
- 2. All heating and cooling system supply ducts located inside of building envelope or in unconditioned spaces, R-5.
- 3. All heating and cooling system return ducts located in vented spaces, R-8.
- C. Fittings: Wire and duct adhesive as required. To prevent sagging on all rectangular or square ducts over 24" wide, install Gramweld or equal welding pins on the bottom. Maximum spacing 18" on center in both directions.
- D. Installation: Applied with butt joints, all seams sealed with vapor seal mastic or taped with 2" wide vapor-proof, pressure-sensitive tape. Seal all penetrations with vapor barrier adhesive.
- E. Internally Lined Ductwork: Where internally lined ductwork is indicated on the Drawings and/or specified, no exterior insulation is required. Select duct lining to provide the required R-value. Carefully lap the ends of the exterior insulation a minimum of 6" past the interior insulation unless otherwise shown. Seal the end of vapor barrier jacket to the duct with mastic where the vapor barrier is required. Duct lining is specified in Section 23 30 00.

**END OF SECTION**